Thermoset Specialties

TECHNICAL BULLETIN

An Emerald Performance Materials Company

ERISYS[™] GA-240 Tetraglycidyl meta-Xylenediamine CAS NO. 63738-22-7

DESCRIPTION

ERISYS GA-240 is a tetrafunctional epoxy resin based on meta-Xylenediamine. GA-240 is a nitrogen containing highly reactive resin with a very low viscosity. Due to its high epoxy functionality, cured formulations containing GA-240 will possess high cross-link densities. This resin is, therefore, suggested for use in applications where high temperature resistance is required. GA-240 containing formulations are also expected to possess excellent chemical resistance and high modulus. ERISYS GA-240 can be used as the sole resin in a formulation or it can be used as a reactive additive to lower the viscosity and/or improve the cured properties of other epoxy resins.

ERISYS GA-240 has a limited room temperature shelf life. The resin should be kept cool, preferably <50°F when storage of more than three months, or hot summer conditions are expected.

HEALTH & SAFETY PRECAUTIONS

ERISYS GA-240 is not a primary skin irritant or sensitizer. However, as with any epoxy material, irritation can result from repeated or prolonged contact. The symptoms of this irritation may appear as a mild reddening or a more pronounced rash. It is, therefore, important to avoid skin contact where possible. Butyl rubber gloves, full eye protection and protective clothing are recommended.

Refer to **CVC Thermoset Specialties** Material Safety Data Sheet on ERISYS GA-240 for additional safety and health information. The MSDS is revised as new data becomes available.

APPLICATIONS

- Chemical Resistant Coatings
- Laminating
- Composites
- Adhesives
- □ Filament Winding
- □ Viscosity Reducer for High Viscosity Epoxy Resins

PACKAGING & AVAILABILITY

ERISYS GA-240 is available in 55 gal. non-returnable steel drums (net weight 500 lbs.) and 5 gal. plastic pails (45 lbs. net). Bulk shipments are available with adequate lead-time. Check with your local sales representative for the shipping location nearest you.

TYPICAL PROPERTIES

Appearance Clear Liquid
Viscosity at 25°C, cps 1,600 - 3,000
Epoxide Equivalent Weight, g/eq 95 - 110
Gardner Color, max 5
Residual Epichlorohydrin, max ppm 10
Specific Gravity @ 77°F, (25°C) 1.14 - 1.16
Flash Point, COC, °F (°C) >420 (>232)

CVC Thermoset Specialties

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ERISYS[™] GA-240

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