TECHNICAL BULLETIN

An Emerald Performance Materials Company

ERISYS[™] **GE-36**

Propoxylated Glycerin Triglycidyl Ether Aliphatic Trifunctional Flexibilizing Epoxy Reactive Diluent CAS NO. 37237-76-6 EINECS - Polymer (Monomers Listed)

DESCRIPTION

ERISYS GE-36, the triglycidyl ether of propoxylated glycerin, is a flexibilizing diluent for epoxy resins. GE-36 is universally compatible with standard Bisphenol A, Bisphenol F and Epoxy Phenol Novolac Resins. GE-36 improves surface wetting properties of uncured resin/hardener formulations. With use of GE-36, formulators will see increased tensile elongation, improved impact, thermal shock and peel adhesion.

TYPICAL PROPERTIES

Appearance	Clear, Clean
Viscosity @ 25°C, cps	200 - 320
Epoxide Equivalent Weight, g/eq	620 - 680
Gardner Color, max	2
Residual Epichlorohydrin, max ppm	20
Hydrolyzable Chloride, max %	0.10
Weight per Gallon, @ 25°C lbs.	8.6 <u>+</u> 0.2
Flash Point, °C (°F)	>93 (>200)

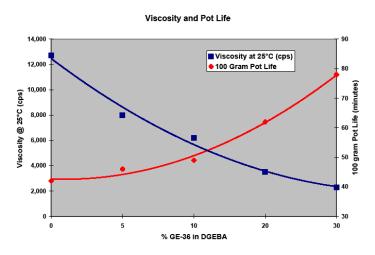
HANDLING PROPERTIES

The use of ERISYS GE-36 will effect the handling and cured properties of resin formulations. The effects of these changes are shown below.

<u>APPLICATIONS</u>

- □ Concrete Patching Compounds
- □ Flexible Coatings
- □ Adhesives
- □ Bridge Decking Compounds
- Joint Sealants

VISCOSITY AND POT LIFE



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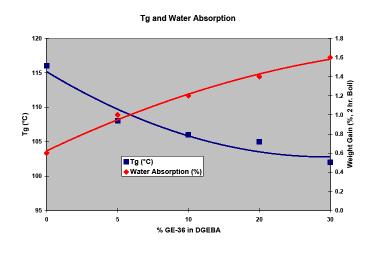


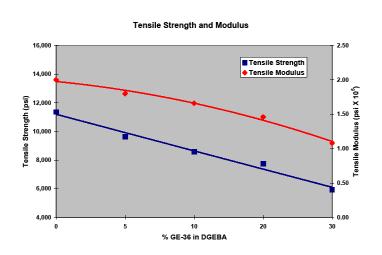


THE EFFECT OF ERISYS GE-36 ON THE CURED PROPERTIES OF LIQUID EPOXY RESIN (EEW 188) CURED WITH TETA

Tg and WATER ABSORPTION

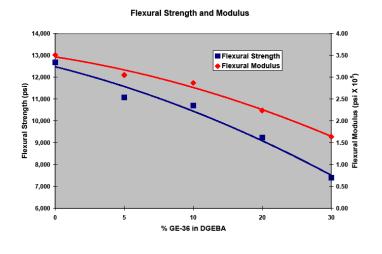
TENSILE PROPERTIES

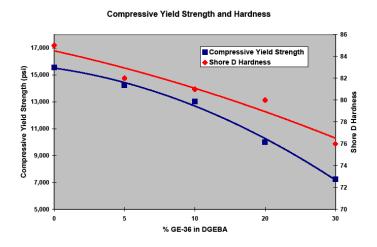




FLEXURAL PROPERTIES

COMPRESSIVE STRENGTH and HARDNESS





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ERISYS GE-36 in Epalloy 7190				
100	95	90	80	70
0	5	10	20	30
13.0	12.5	12.1	11.1	10.2
12,700	8,000	6,200	3,500	2,300
42	46	49	62	78
11,357	9,622	8,570	7,759	5,917
8.1	8.0	7.1	9.5	10.2
2.00	1.80	1.66	1.46	1.08
12,687	11,089	10,707	9,237	7,396
3.51	3.05	2.87	2.24	1.64
15,552	14,230	13,040	10,000	7,252
2.29	2.36	2.20	1.81	1.51
85	82	81	80	76
	.=			
116	108	106	105	102
0.4	0.6	0.6	0.8	1.0
				1.6
	100 0 13.0 12,700 42 11,357 8.1 2.00 12,687 3.51 15,552 2.29	100 95 0 5 13.0 12.5 12,700 8,000 42 46 11,357 9,622 8.1 8.0 2.00 1.80 12,687 11,089 3.51 3.05 15,552 14,230 2.29 2.36 85 82 116 108 0.4 0.6	100 95 90 0 5 10 13.0 12.5 12.1 12,700 8,000 6,200 42 46 49 11,357 9,622 8,570 8.1 8.0 7.1 2.00 1.80 1.66 12,687 11,089 10,707 3.51 3.05 2.87 15,552 14,230 13,040 2.29 2.36 2.20 85 82 81 116 108 106 0.4 0.6 0.6	100 95 90 80 0 5 10 20 13.0 12.5 12.1 11.1 12,700 8,000 6,200 3,500 42 46 49 62 11,357 9,622 8,570 7,759 8.1 8.0 7.1 9.5 2.00 1.80 1.66 1.46 12,687 11,089 10,707 9,237 3.51 3.05 2.87 2.24 15,552 14,230 13,040 10,000 2.29 2.36 2.20 1.81 85 82 81 80 116 108 106 105 0.4 0.6 0.6 0.8

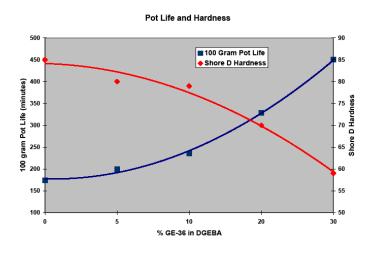


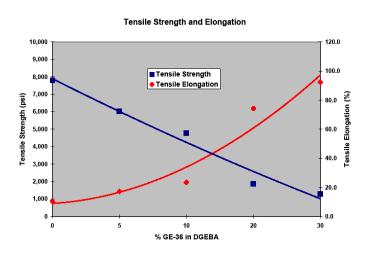


THE EFFECT OF ERISYS GE-36 ON THE CURED PROPERTIES OF LIQUID EPOXY RESIN (EEW 188) CURED WITH ANCAMIDE 502 FOR A FLEXIBILIZED FORMULATION

POT LIFE and HARDNESS

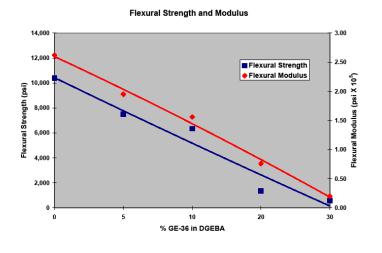
TENSILE PROPERTIES

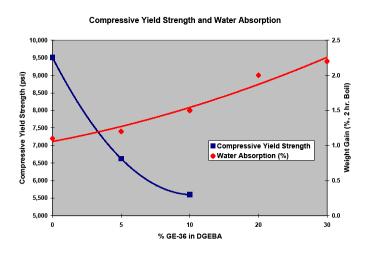




FLEXURAL PROPERTIES

COMPRESSIVE STRENGTH and WATER ABSORPTION





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Physical Properties Report	ysical Properties Report ERISYS GE-36 with Ancamide 502							
Epalloy 7190	100	95	90	80	70			
Erisys GE-36	0	5	10	20	30			
Ancamide 502	49.5	47.7	45.9	42.3	38.7			
Resin Viscosity @ 25°C (cps)	12,700	8,000	6,200	3,500	2,300			
100 gram gel time (mins)	174	200	235	328	450			
Tensile Strength (psi)	7,803	6,023	4,767	1,879	1,283			
Tensile Elongation (%)	10.4	17.3	23.4	74.3	92.3			
Tensile Modulus (psi x 10 ⁵)	1.41	1.19	0.97	0.32	0.12			
Flexural Strength (psi)	10,370	7,512	6,341	1,367	597			
Flexural Modulus (psi x 10 ⁵)	2.62	1.95	1.56	0.76	0.20			
Compressive Yield Strength	9,511	6,626	5,598	x	х			
Compressive Modulus (psi x 10 ⁵)	1.91	1.22	1.12	0.13	0.18			
Shore D Hardness	85	80	79	70	59			
Water Absorption (28 days @ RT)	0.9	0.7	1.1	1.7	1.8			
Water Absorption (2 hour boil)	1.1	1.2	1.5	2	2.2			



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HEALTH & SAFETY PRECAUTIONS

ERISYS GE-36 is not a primary skin irritant or sensitizer. However, as with any epoxy material, irritation can result from repeated or prolonged contact. The symptoms of this irritation may appear as a mild reddening or a more pronounced rash. It is, therefore, important to avoid skin contact where possible. Chemical resistant gloves, full eye protection and protective clothing are recommended.

Refer to **CVC Thermoset Specialties** Material Safety Data Sheet on ERISYS GE-36 for additional safety and health information. The MSDS is revised as new data becomes available.

PACKAGING & AVAILABILITY

ERISYS GE-36 is available in 55 gal. non-returnable steel drums (net weight 450 lbs.) and 5 gal. plastic pails (40 lbs. net). Bulk shipments are available with adequate lead-time. Drum inventory is available at most CVC regional warehouses. Check with your local sales representative for the shipping location nearest you.

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